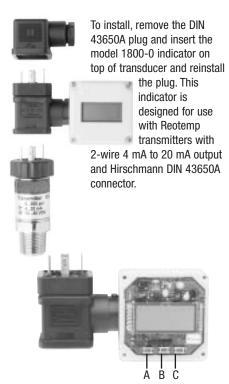


Instructions for XTDM-1 (Piggy back)



To program, first remove the cover from the indicator housing and identify the buttons A, B, and C. These buttons are used to program the indicator to match the pressure range of the transmitter.

A →	- down
B →	rogram steps
C →	► up
1.	Set the decimal point
	1 x B: d P
-	C/A up or down:
2.	Set the lower end of the range
	2 x B: A n 4
→	C/A up or down:
3.	Set the upper end of the range
	3 x B: A n 2 0
→	C/A up or down:
4.	To enable error codes
	4 x B: L 1
	1 x C: 1 on
	1 x A: 0 off

up or down

Set digital filtering value 5 x B: F I L T

0 0.2 seconds

1 0.5 seconds

2 1.0 seconds

3 1.5 seconds

1 x C:

2 x C:

3 x C:

4 x C:

C/A