# **REOTEMP**

# Series W9F

## **FLANGED FLUSH FACE DIAPHRAGM SEALS**

Reotemp's Flanged Flush-Face Diaphragm Seals are useful in applications where a continuous flow of process across the diaphragm is required to prevent solids buildup and a one-piece, all-welded construction is desired.





W9FF Wetted Flange

W9FR Integral Face Non-wetted Flange

## SPECIFICATIONS

or Dia	Flange: 316 SS, 304 SS, Monel, Alloy 20, or Hast C-276. Diaphragm: 316 SS, Hast C-276, Tantalum, Monel, or others								
Process -1 Temperature Limits	-110° to 750°F								
Ambient De Temperature Limits	termine	d by the pre	ssure instr	rument.					
Minimum Recommended Span	Diaphragm Size								
Recommended Span	1.8"	2.2"	3.5"	4.1"					
2.5" & 3.5" Gauges	30 psi	15 psi	10 psi	30" H <sub>2</sub> O					
4", 4.5", & 6" Gauges	N/A	60 psi	10 psi	30" H <sub>2</sub> O					
Transmitter (Gauge Pressure)	10 psi	100" H <sub>2</sub> O	30" H <sub>2</sub> O	15" H <sub>2</sub> O					
Transmitter (Differential Pressure)	N/A	150" H <sub>2</sub> Od	30" H <sub>2</sub> Od	15" H <sub>2</sub> Od					
Differential Pressure Gauge	N/A	N/A	N/A	100" H <sub>2</sub> Od					

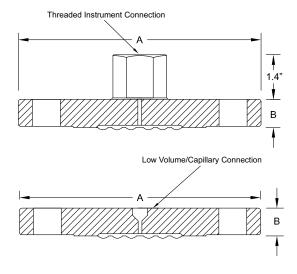
### Available Diaphragm Sizes

	Diaphra	gm Size	
1.8"	2.2"	3.5"	4.1"
STD	N/A	N/A	N/A
-D5	STD	N/A	N/A
-D5	-D6	STD	N/A
-D5	-D6	STD	-D9
	STD -D5 -D5	1.8"         2.2"           STD         N/A           -D5         STD           -D5         -D6	STD         N/A         N/A           -D5         STD         N/A           -D5         -D6         STD

Optional Diaphragm sizes are only available in W9FF, standard diaphragm sizes are the same for W9FF and W9FR.

## FEATURES / BENEFITS

- · One-piece Seal Design Bolts Directly to Process Flange
- Center Instrument Exit
- · Commonly Supplied with Flush/Calibration Ring
- · Ideal for Gauge or Differential Pressure Transmitters



### Weights and Dimensions:

	Flange Rating	А	В	# of Bolts	Weight (Lbs.)
1 1⁄2"		5"	.69"	4	4
2"	150#	6"	.75"	4	5
3"	1001	7.5"	.94"	4	9
4"		9"	.94"	8	17
1 1⁄2"		6.13"	.81"	4	6
2"	300#	6.5"	.88"	8	8
3"		8.25"	1.13"	8	16

NOTE: Weights and dimensions are for raised face flanges only. Other flange sizes and sealing face info can be found in ANSI B16.5 standards.

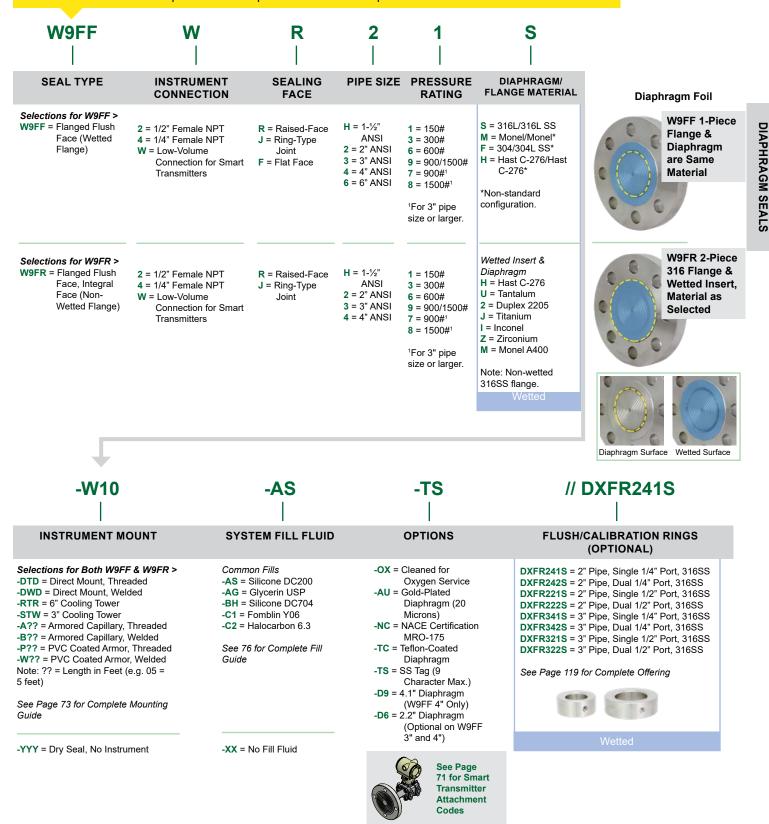
#### Maximum Working Pressures at 100°F: Determined by ANSI B16.5 flange ratings.

99

## Series W9F

## FLANGED FLUSH FACE DIAPHRAGM SEALS

HOW TO ORDER: Choose options to build a part number. For example: W9FFWR21S-W10-AS-TS // DXFR241S





## **SMART TRANSMITTER ATTACHMENT**

W9FFWR31S-DWD-AS<mark>-RB</mark>

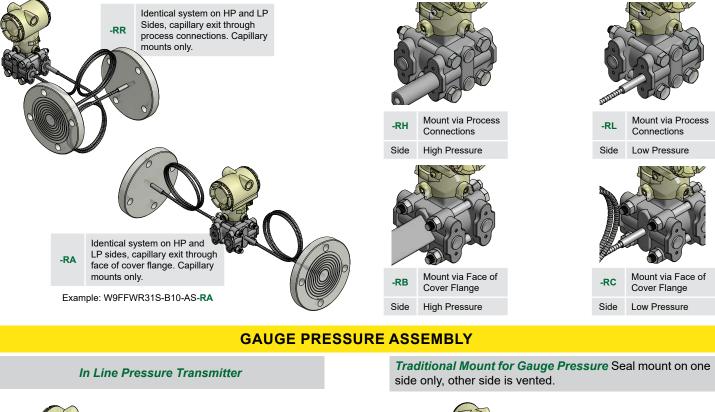
HOW TO ORDER: Unbalanced System Example

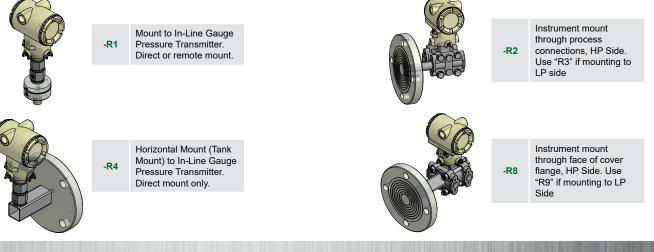
W9FFWR31S-B05-AS<mark>-RL</mark>

### DIFFERENTIAL PRESSURE ASSEMBLY

**Balanced System** A complete assembly with one part number that includes two diaphragm seals, two capillaries, two fills, and one complete assembly calibration certificate.

**Unbalanced DP System** Where seal, mount, capillary, or fill is not identical. A complete assembly includes one diaphragm seal on the HP side AND one diaphragm seal on the LP side.





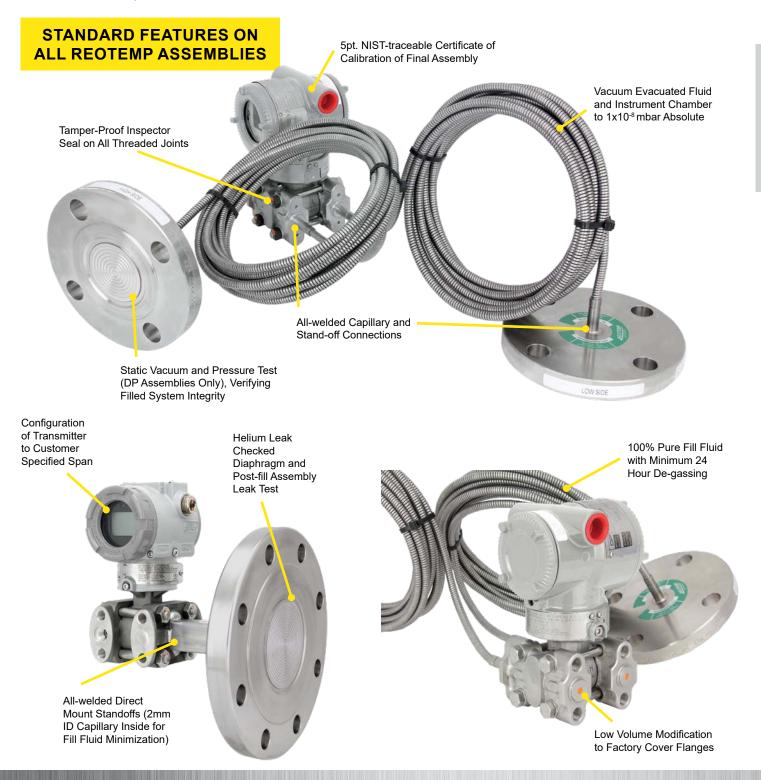
reotemp.com

PTC-0323-v2

(800) 648-7737

## **DIAPHRAGM SEAL ASSEMBLY TO SMART TRANSMITTERS**

Reotemp specializes in the unique craft of assembling diaphragm seals to field transmitters for the purpose of measuring pressure, differential pressure, level, and flow. As a trusted supplier to many of the world's leading transmitter manufacturers, Reotemp can assemble a diaphragm seal system to virtually any make or model transmitter. Every transmitter mount includes the features below to ensure superior performance and durability for every assembly. Reotemp also offers repair, refurbishment or replacement of used transmitters with remote seals.





## **INSTRUMENT MOUNTING CONFIGURATIONS**

### **DIRECT MOUNT**

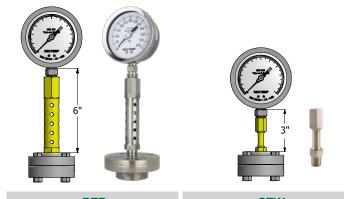
Direct Mounting a pressure gauge, switch, or transmitter is the most common diaphragm seal assembly.



Assembly Notes: Welded connection recommended for pressure exceeding 1,500 psi for purposes of leak prevention.

### **COOLING ELEMENTS**

Used in either high temp or cold temp applications, Cooling Elements mounted above diaphragm seals quickly normalize fluid temperature toward ambient. This protects the pressure instrument while still maintaining the convenience of a direct mount.



-RIR			-STW	
Code	De	escription	Ма	x. Temp
-RTR	6" Cooling To	wer	7	′50°F
-STW	3" Cooling Sta	andoff	6	600°F

Assembly Notes: Cooling elements are welded to diaphragm seal. Instruments are threaded to cooling element unless specified. All lengths are nominal.

**REMOTE MOUNT** 

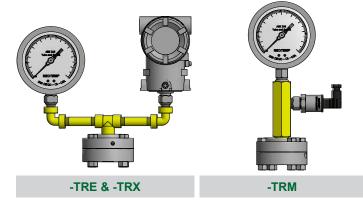
Remote Mounting a pressure instrument using flexible capillary is a common mounting method when the point of measurement is in a hazardous or inconvenient location.



Assembly Notes: Capillary has a 2mm inner diameter unless specified differently by customer. Ambient temp limit of PVC coated armor is 250°F. Standard instrument connection is threaded (Smart Transmitters are welded), unless specified by customer.

### **TREE ASSEMBLIES**

Tree Assemblies offer the ability to mount two pressure instruments onto one diaphragm seal, allowing the user to gain both a local indication and a remote signal without adding an additional pipe insertion.



Code	Description	Max. Temp
-TRE	Goal Post, Low Pressure Assembly (Max. 150 psi)	400°F
-TRX	Goal Post, Heavy Duty (Max. 3,000 psi)	600°F
-TRM	Compact Tree Assembly (Max. 3,000 psi)	600°F

Assembly Notes: Threaded joints are fully welded for consistent instrument orientation. Instrument connections are threaded unless specified by customer. Diaphragm seal must displace enough fluid to drive both instruments.

### 73

# **REOTEMP**

## **FILL GUIDE**

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Diaphragm seals are designed to protect pressure instruments from hot process media and corrosive chemicals while minimizing any negative effect on instrument accuracy and durability. A well-made diaphragm seal can achieve this goal only if it is properly assembled, filled, and tested. Reotemp's highly trained technicians use state-of-the-art equipment so that every diaphragm seal assembly is filled and tested to assure optimal instrument performance:

- 24-hour Minimum Fluid De- $\checkmark$ gassing √
- Evacuated Instrument Chamber Up to 10<sup>-8</sup> mbar Absolute
- Complete Fill Integrity Check ✓
- Fill-port Leak Test ~ Post-fill Static Test 1
- Verification of Instrument
- Calibration
- High-temp Pipe Sealant  $\checkmark$ Used on All Threaded Joints
- (Welded Joints Upon Request) Tamper-proof (Inspection Seal) Lacquer used on All
- **Threaded Joints**
- √ Sturdy Diaphragm Packaging Protection



Part Number Code	Name	Description	Temperature Range (Vacuum Service <5psia)	Pulse <sup>+™</sup>	Viscosity cst @ ~77°F	Specific Gravity @ ~77°F	Thermal Expansion cc/cc/ºC
		STANDARD FILL FLUID					
AS	Silicone DC2001	This is the standard fill fluid for most diaphragm seal applications.	-40°F to 400°F (-40°F to 250°F)	Yes	20	0.94	.00104
		HIGH TEMP SILICONE					
вн	Silicone DC7041	Standard for Smart Transmitters and capillary systems. Performs well in applications with high temperature and a deep vacuum.	0°F to 650°F (0°F to 450°F)	No	44	1.07	.00077
B1	Silicone DC710 <sup>1</sup>	Highest temperature rating; ideal for gauge seal assemblies. Too thick for capillary assemblies. Response time can become very slow in cold conditions.	50°F to 750°F (50°F to 400°F)	Yes	500	1.11	.00043
C8	Syltherm 800 <sup>2</sup>	Low viscosity allows it to perform well in both low and high temperatures. Not recommended for vacuum service or at high temperatures when under low static pressure.	-40°F to 750°F (-40°F to 150°F)	No	9.5	0.93	.00136
В5	Silicone DC705 <sup>1</sup>	Performs very well in high temperatures when under vacuum. The high viscosity and freezing point of this fluid makes it a poor choice for cold or outdoor installations without heat tracing.	50°F to 675°F (50°F to 550°F)	Yes	175	1.09	.00096
B2	Silicone DC5501	Similar high temperature performance as DC705, however it performs better at lower temperatures.	-40°F to 575°F (-40°F to 400°F)	No	125	1.07	.00076
		FOOD GRADE					
AG	Glycerin USP	This is the standard fill fluid for most gauge seal assemblies for food, beverage, and pharmaceutical applications. Its high viscosity will cause very slow response at times in low temperature and outdoor installations.	60°F to 450°F (Not Suitable)	Yes	1100	1.26	.00061
BN	NEOBEE M20 <sup>7</sup>	Low viscosity and a wide temperature range makes this the standard sanitary fill fluid for Smart Transmitters and capillary systems.	-10°F to 400°F (-10°F to 200°F)	No	10	0.92	.00101
BS	Food Grade Silicone	Highest temperature limit for food grade fluids. Because of its high viscosity it does not perform well in low temperatures.	20°F to 550°F (20°F to 250°F)	Yes	350	0.97	.00096
ВР	Propylene Glycol	This is the fill fluid used when Glycol is called for on the customer specification. It has a very narrow temperature range.	0°F to 200°F (Not Suitable)	No	2.85	1.03	.00073
	I	NERT (TYPICALLY FOR CHLORINE AND OXYGEN APPLICATIONS	OR IN SILICONE-	FREE ENVI	RONMENT	5)	
C1	Fomblin Y06⁴	Ideal inert fluid for transmitter applications. Relatively high vapor pressure above 200°F. Not recommended for use in high temperature situations with low static pressure.	-40°F to 450°F (0°F to 250°F)	No	71	1.88	.00086
C2	Halocarbon 6.3 <sup>3</sup>	Standard inert fluid used in gauge seal assemblies.	-40°F to 400°F (-40°F to 200°F)	Yes	6.3	1.87	.00084
C3	Halocarbon 1.8³	Typically used in low temperature applications because of its low viscosity.	-110°F to 220°F (-100°F to 100°F)	No	1.8	1.82	.00084
C4	Fluorolube FS-5⁵	Similar performance to Halocarbon 6.3, however not suitable for vacuum service.	-40°F to 450°F (Not Suitable)	No	5	1.86	.00087
		SPECIALTY					
ск	Krytox 1506 <sup>6</sup>	Specialty fill fluid, inert.	-40°F to 350°F (-40°F to 300°F)	No	62	1.88	.00095
BE	Ethylene Glycol	Occasionally used in annular (O-ring) seal assemblies.	-25°F to 320°F (Not Suitable)	No	30	1.10	.00062
	Dow Corning		rk Hooker Chemical Co	ompany	7 Tradema	ark Stepan Sp	ecialty Products

2 Trademark The Dow Chemical Company

4 Trademark AUSIMONT S.P.A

6 Trademark The Chemours Company FC, LLC

Note: PulsePlus™ fill fluids may have different physical properties than specified. Chemical composition and temperature ranges do not vary.

76



DIAPHRAGM SEALS

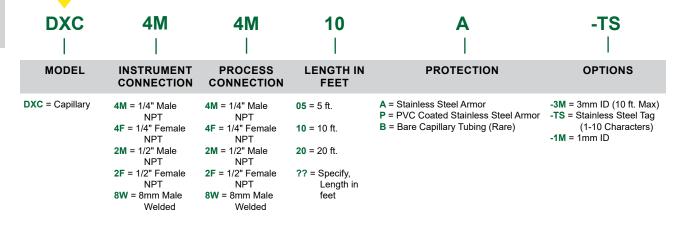
## **DIAPHRAGM SEAL ACCESSORIES**

### DRY CAPILLARY



- Used When Pressure Instrument Needs to be Removed from Direct Contact of Installation Point
- All-welded 316SS Construction
- Available up to 100 ft. in Length (Max Recommended Length of 40 ft. in DSS)
- Max Working Pressure of 10,000 psig (5,000 psig for 3mm ID) All Pressure Ratings are at 100°F
- 2mm ID Standard
- Note: if capillary is part of a filled diaphragm seal system use 3 digit mounting code per page 73 (Example: "A25" = 25' of armored capillary, threaded to seal)

### HOW TO ORDER: Choose options to build a part number. For example: DXC4M4M10A-TS



#### **FLUSH RINGS**

- Machined from Solid Bar Stock
- Pressure Ratings Up to ANSI Class 2500
  - For Use with W9FF and W9FR Diaphragm Seals (Raised Face)

Used to Flush Process Fluid or Provide Access for Field Calibrations

HOW TO ORDER: Choose options to build a part number. For example: DXFR322S-PM

DXFR	<b>3</b> 	<b>2</b> 	<b>2</b> 	<b>S</b> 	- <b>PM</b> 
MODEL	PIPE SIZE	PORT SIZE	NUMBER OF PORTS	MATERIAL	OPTIONS
DXFR = Flush Ring	H = 1-1/2" ANSI 2 = 2" ANSI 3 = 3" ANSI 4 = 4" ANSI	4 = 1/4" NPT 2 = 1/2" NPT	1 = One Port 2 = Two Ports (180° Opposed) 4 = Four Ports (90° Apart)	<b>S</b> = 316SS <b>H</b> = Hast-C276 <b>M</b> = Monel <b>J</b> = Titanium <b>2</b> = Duplex 2205 <b>D</b> = Alloy 20	<ul> <li>-MR = Mill Certification</li> <li>-PM = Positive Material Identification Certification</li> <li>-GS = 1/4" NPT SS Plug</li> <li>-JS = 1/2" NPT SS Plug</li> </ul>



DIAPHRAGM SEALS

# **Diaphragm Seals**

## **DIAPHRAGM SEAL OPTIONS**

	Visit reotemp.co					ck Stock igure Pa		✓ Get f ✓ Dowi		<sup>-</sup> Data She	ets		
		MS4 MS6 MS8	W5 W6 W7	T5 T6 V5	W9FF W9FR	W9XT	W9FP	DSTC75	DSTC15 AND LARGER	DSTF05	DSTF75 AND LARGER	OR	DXFF
	PULSATION PROT	ECTION	(ONLY		ABLE WI	TH REOT	EMP PR	ESSURE G	AUGE MOU	INTED TO S	EAL)		
-PP	Pulse Plus™	~	~	~	✓	$\checkmark$	N/A	N/A	~	N/A	✓	~	N/A
					DIAPHR	AGM CO	ATING						
AU	Gold Plated Diaphragm	N/A	~	N/A	✓	$\checkmark$	✓	✓	~	✓	✓	N/A	N/A
тс	Teflon Coated Diaphragm PTFE	N/A	~	N/A	✓	$\checkmark$	✓	N/A	$\checkmark$	N/A	✓	N/A	N/A
-ЕР	Electropolished Diaphragm	N/A	N/A	N/A	N/A	N/A	N/A	✓	$\checkmark$	$\checkmark$	✓	N/A	N/A
						FILL							
FW	Fill Port Welded Closed	STD <sup>1</sup>	✓	✓	~	✓	✓	✓	✓	✓	✓	N/A	N/A
٠VF	Fill for Vacuum Service	N/A	✓	N/A	~	$\checkmark$	✓	N/A	~	N/A	✓	N/A	N/A
					CLEANI	NG AND I	FINISH						
DG	Degreased, Shipped in Sealed Bag	✓	✓	✓	✓	√	✓	✓	✓	✓	✓	N/A	✓
ох	Cleaned for Oxygen Service per ASME B40.1	~	~	N/A	✓	$\checkmark$	~	~	$\checkmark$	$\checkmark$	~	N/A	~
ογ	Cleaned for Oxygen Service per MIL-STD-1330D	~	~	N/A	✓	$\checkmark$	✓	~	~	~	~	N/A	~
				l	PLUG FO	R FLUSH	I PORT						
GS	1/4" SS Plug Installed	STD	STD	STD	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	✓
JS	1/2" SS Plug Installed	N/A	STD	STD	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	✓
GH	1/4" Hast C Plug Installed	✓	✓	✓	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	✓
JH	1/2" Hast C Plug Installed	N/A	~	~	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	~
GM	1/4" Monel Plug Installed	N/A	~	~	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	~
JM	1/2" Monel Plug Installed	N/A	~	~	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	✓
					TA		N						
-TS	Stainless Steel Tag (1-10 Characters)							✓					
тм	Stainless Steel Tag (11-80 Characters)							✓					
-TP	Paper Tag							~					
				c	ERTIFIC	ATION O	PTIONS						
NC	Certificate of NACE Compliance	√	~	N/A	√	√	√	N/A	N/A	✓	✓	N/A	~
СМ	General Material Conformance	~	~	√	~	✓	~	√	√	✓	✓	√	~
MR	MTR - Mill Test Report Certificate	1	✓	1	√	~	√	1	✓	✓	✓	N/A	~
РМ	PMI - Positive Material Identification Certificate	√	✓	✓	×	✓	~	×	1	✓	×	N/A	~
нт	Hydrostatic Test per ASME B31.3	~	~	~	✓	✓	~	✓	~	~	✓	N/A	N/A
HL	Helium Leak Test Certificate	$\checkmark$	~	N/A	✓	✓	✓	✓	~	~	~	N/A	N/A
	ndicates that the option is available								1 c	Standard on M	/IS8, available		
	Indicates the option is not available										noo, available		